

W.A.

Method of Making a A FIBER REINFORCED ROD

The present invention relates a method for manufacture of fiber reinforced rod.

The term "rod" as used herein is intended to include bars and rods which
5 are hollow, that is tubing. The outside surface is preferably but not necessarily of
circular cross-section. The rods can be of any length including elements which are
relatively short so that they are sometimes referred to as "bolts".

BACKGROUND OF THE INVENTION

The use of fiber reinforced plastics (FRP) rods in construction, marine,
10 mining and others has been increasing for years. This is because FRP has many
benefits, such as non-(chemical or saltwater) corrodng, non-metallic (or non-magnetic)
and non-conductive, about twice to three times tensile strength and 1/4 weight of steel
reinforcing rod, a coefficient of thermal expansion more compatible with concrete or
rock than steel rod. Most of the bars are often produced by pultrusion process and
15 have a linear or uniform profile. Conventional pultrusion process involves drawing a
bundle of reinforcing material (e.g., fibers or fiber filaments) from a source thereof,
wetting the fibers and impregnating them (preferably with a thermosettable polymer
resin) by passing the reinforcing material through a resin bath in an open tank, pulling
the resin-wetted and impregnated bundle through a shaping die to align the fiber bundle
20 and to manipulate it into the proper cross-sectional configuration, and curing the resin
in a mold while maintaining tension on the filaments. Because the fibers progress